

Failure is not an option!

ProSoft Technology's PROFIBUS Modules and Industrial Radios allow critical data to be transmitted from ControlLogix PACs at Flood Defense System.

Failure is not an option when upgrading a flood barrier's control system. Should a flood barrier malfunction, thousands of homes and businesses could be severely impacted.

Upgrading a flood barrier isn't a task that can be done overnight. It takes months and months of work. The barrier has to remain available for use throughout the upgrade, making it a considered and careful task. There has to be several fail safe measures and redundancies in place. Whoever said redundancies are a bad thing hasn't taken a look at a flood barrier system.

Two concrete towers stand 20 meters above the ground on either side of the mouth of Dartford Creek. This is the UK Environment Agency's Dartford Barrier Flood Defense System in Kent, England. The barrier is routinely closed, in conjunction with the bigger Thames Barrier upstream, to prevent high tide water levels in the River Thames Estuary flowing back up the creek and flooding Dartford and the surrounding area.

Two steel gates, each 30-metre across and weighing over 160 tons each, are suspended at high level between the two concrete towers. Like a huge guillotine at the creek mouth, one gate may be slowly lowered on its supporting chains onto the river bed to block the flow of water. Then the second gate may be slowly lowered to rest onto the top of the first gate. When closed together, the 160 ton steel gates can withstand up to 10.4 meters of water.

The gates are raised and lowered by direct drive oil hydraulic motors. The drive system comprises two 18.5kW pump and motor units, providing both duty and standby facilities, enabling a gate to be raised or lowered in 15-minutes. When not in use both gate structures are safely held in the fully raised position and latched using hydraulic latch mechanisms. This permits vessels to pass underneath the gates along the creek.

It is envisaged that due to climate change that the barrier may need to operate an average of 50 times per annum over the next 25 years.

"The system has to be highly available with many fallback systems in case of failures," said Andrew Garwood, a Senior Contracts Manager in the Controls Division of Qualter Hall & Co Limited, Barnsley.

Just a couple of years ago, the control system was starting to show its age. As part of a large upgrade to the barrier, its associated control system was overhauled. The original control system was a completely hardwired based relay system that was over 30 years old. Spare parts for the 30 year-old system were becoming scarce.

Qualter Hall provided the M&E contracted works on behalf of the principal contractor Birse Civils, who had engaged Qualter Hall as the Systems Integrator for the project and as the Mechanical and Electrical Engineering Contractor in charge of upgrading the control system; they had several goals in mind. Number one was safety and reliability. Flooding, should it occur, could cause extensive damage to the surrounding area.

Qualter Hall, who provides an attractive 'one stop shop' for a multitude of engineering solutions, decided to call ProSoft Technology. Qualter Hall selected this company, because it was a reliable, cost effective solution that was endorsed by Rockwell Automation. ProSoft Technology is a Rockwell Automation Encompass Partner.

Two Rockwell Automation ControlLogix redundant PACs are inside each of the 20-meter towers to control the opening and closing of the barrier, but much of the equipment the control system spoke to was PROFIBUS or Siemens based. Two [PROFIBUS Master communication module](#) (MVI56-PDPMV1) from ProSoft Technology were installed inside the ControlLogix PACs to facilitate communication from the Rockwell Automation processors.

“The ProSoft Technology modules were utilized to provide PROFIBUS DP into the ControlLogix rack and permitted four separate PROFIBUS DP segments for redundant operation,” Andrew Garwood said.

Fiber optic cables were installed between the two towers, as part of the control system overhaul. While the cable links were being constructed, [ProSoft Technology 802.11 Industrial Hotspot radios](#) served as the communication link.

“The wireless link was then used as an automatic fallback connection should fiber optic connection be lost. The ProSoft Technology equipment was selected for its flexibility and support of the spanning tree protocol (RSTP) », Andrew Garwood said.

ProSoft Technology’s solutions helped ease the engineering work by making it possible for the ControlLogix system to communicate as one single protocol.

The system now allows data to be reviewed quickly, centrally and remotely, providing convenience when accessing diagnostic information.

Thousands of homes and businesses are now safely protected.

For more success stories visit [our website](#).

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ProSoft products can be found in nearly every industry that employs automation. Our goal is to support our customers from pre-sales through the entire life-cycle of the application.

With 500 distributors in 52 countries and Regional Offices in Asia Pacific, Africa, Europe, the Middle East, Latin America and North America, ProSoft Technology is able to provide quality products with free technical support to customers worldwide.

Here below all the available pictures:

